





MINING PRODUCT GUIDE



- DY Mark
- Robit



## **SPRAY & MARK**

## **Marking Out Paint** 350g | Qty 12



#### Spray & Mark (Inverted Spray)

Spray & Mark Black	40013501
Spray & Mark Grey	40013513
Spray & Mark Red	40013502
Spray & Mark Blue	40013503
Spray & Mark Green	40013504
Spray & Mark Yellow	40013505
Spray & Mark Orange	40013506
Spray & Mark White	40013511
Spray & Mark Violet	40013558

## Spray & Mark (Fluoro) (Inverted Spray)

Spray & Mark Fluoro Red	40013522
Spray & Mark Fluoro Blue	40013523
Spray & Mark Fluoro Green	40013524
Spray & Mark Fluoro Yellow	40013525
Spray & Mark Fluoro Orange	40013526
Spray & Mark Fluoro Violet	40013528
Spray & Mark Fluoro Pink	40013529

#### Spray & Mark Holster

Spray & Mark Holster

## SPRAY & MARK WATER-BASED

#### **Marking Out Paint** 350g | Qty 12

#### Features & Benefits



Spray & Mark W-B Blue	40063503
Spray & Mark W-B Yellow	40063505
Spray & Mark W-B White	40063511

## (Fluoro) (Unright/Inverted Spray)

Spray & Mark W-B Fluoro Green	40063524
Spray & Mark W-B Fluoro Orange	40063526
Spray & Mark W-B Fluoro Pink	40063529

prigne, inverted spray,		
	Spray & Mark W-B Blue	40063503
	Spray & Mark W-B Yellow	40063505
	Spray & Mark W-B White	40063511

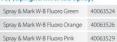
## Spray & Mark Water-Based

Spray & Mark W-B Fluoro Green	40063524
Spray & Mark W-B Fluoro Orange	40063526
Spray & Mark W-B Fluoro Pink	40063529

## Spray & Mark Water-Based

prignermiverted spray)		
Ì	Spray & Mark W-B Blue	40063503
	Spray & Mark W-B Yellow	40063505
	Spray & Mark W-B White	40063511

	2000	
luoro Green	40063524	
luoro Orange	40063526	
luoro Pink	40063529	



۲	prignit/inverted spray)		
	Spray & Mark W-B Blue	40063503	
	Spray & Mark W-B Yellow	40063505	
	Spray & Mark W-B White	40063511	

0,10,000	- 7 /
Spray & Mark W-B Fluoro Green	40063524
Spray & Mark W-B Fluoro Orange	40063526
Spray & Mark W-B Fluoro Pink	40063529



Spray & Mark aerosols are

suitable for use with the

Dy-Mark Long Arm Handle

and Dy-Mark 2-Wheel Spot

Marking Handle.

Suitable Surfaces

**Drying Time** 5 minutes at 25°C

HANDY TIP

Concrete, bitumen, rock, steel, timber and general broken ground

Will produce 200+ 'X' marks, up to 120 linear metres (depending on surface and colour

Ideal Application Temperature Between 5°C and 40°C

## Coverage Will produce 200+"X" marks,





**Drying Time** 5 minutes at 25°C



**Ideal Application Temperature** Between 5°C and 40°C







#### Approximately 3 sgm per aerosol can (depending on



HANDY









Spray Ink (Horizontal Spray)

39013501

39013502

39013503

39013504

39013505

39013506

39013511

Spray Ink Black

Spray Ink Red

Spray Ink Blue

Spray Ink Orange

Spray Ink Green

Spray Ink Yellow

Spray Ink White

Spray Ink Covers Over Tan 39013514

# PRODUCT TIP

To obtain an even coat of paint, sweep the can horizontally past the object as you spray. Don't point and shoot, as this vill cause an uneven build up of paint on the object. Always apply light coats rather than one heavy coat in order to achieve a uniform finish





- **DY Mark**
- Robit







#### **Forestry & Plantation Marking Paint** 350g | Qty 12

#### Features & Benefits

- Reduced toxicity marking paint with low odour
- Toluene-free formula
- Ideal for all natural and cut timber applications
- Will mark wet surfaces without cracking and peeling
- Unique formulation reduces spray drift allowing maximum accuracy of spray pattern
- Ideal for the forestry and timber processing industries
- · 360° valve for any angle application



# Natural and cut timber, concrete, masonry,



Coverage sam per aerosol can (depending on surface and colour used)







## Spray Writer Yellow 37023505

Spray Writer Red

(Horizontal Spray)



Spray Writer Green 37023504

Spray Writer Black 37023501

37023503

#### Spray Writer® (Fluoro) (Horizontal Spray)

Fluoro Red	37023522
Fluoro Blue	37023523
Fluoro Green	37023524
Fluoro Yellow	37023525
Fluoro Orange	37023526
Fluoro Pink	37023529

## STEADFAST STOCK MARK



## 325g | Qty 12

- Features & Benefits







Ideal Application Temperature Between 10°C and 40°C

#### Steadfast Stock Mark (Horizontal Spray)

Steadfast Stock Mark Red	32SB1702
Steadfast Stock Mark Blue	32SB1703
Steadfast Stock Mark Green	32SB1704
Steadfast Stock Mark Orange	32SB1706
Steadfast Stock Mark Violet	32SB1708









#### Coverage 80–100 metres of line per aerosol can (depending on line width)







## Ideal Application Tempor Between 10°C and 40°C





Lin	e Marking Paint (inverte	d Spray)
	Line Marking Matt Black	41015001
	Line Marking Red	41015002
	Line Marking Blue	41015003
	Line Marking Green	41015004
	Line Marking Yellow	41015005
	Line Marking Orange	41015006
	Line Marking White	41015011
	Line Marking Grev	41015013





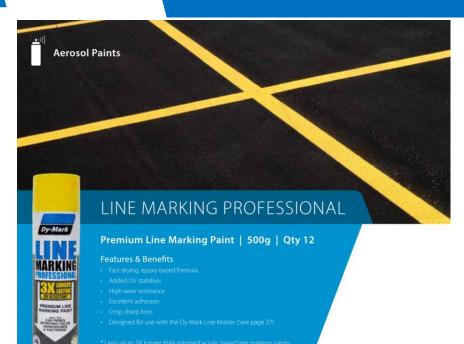
# WATCH THE YOU Tube





- **DY Mark**
- Robit















- DY Mark
- Robit









- DY Mark
- Robit













Drying Time



Ideal Application Temperature Between 10°C and 40°C

#### 4L, 20L

#### Features & Benefits

- A fast drying chlorinated rubber modified-alkyd paint designed for application over asphalt, tar-sealed and concrete surfaces
- · Specially formulated to provide long lasting lines
- Ideal for marking out car parks, factories, warehouses, sporting fields and courts

15L

#### Line Marking Paint - Solvent-Based

1000	The second secon		
	Line Marking Black	4L	41010401
	Line Marking Red	4L	41010402
	Line Marking Disable Blue	4L	41010403
	Line Marking Green	4L	41010404
	Line Marking Yellow	4L	41010405
	Line Marking White	4L	41010411
	Line Marking Black	20L	41012001
	Line Marking Red	20L	41012002
	Line Marking Disable Blue	20L	41012003
	Line Marking Green	20L	41012004
	Line Marking Yellow	20L	41012005
	Line Marking Orange	20L	41012006
	Line Marking White	20L	41012011
	Line Marking Grey	20L	41012013

#### **Oval Marking Paint**

Oval Marking Paint Black	15L	41011601
Oval Marking Paint Red	15L	41011602
Oval Marking Paint White	15L	41011611

## LINE MARKING PAINT - WATER-BASED



## Features & Benefits

- A fast drying water-based environmentally friendly acrylic paint
- Specially formulated to provide long lasting lines
- Low VOC formula

#### Line Marking Paint - Water-Based

Line Marking W-B Black	15L	41011501
Line Marking W-B Red	15L	41011502
Line Marking W-B Yellow	15L	41011505
Line Marking W-B White	15L	41011511



# Line Marking Accessories Reflective Glass Beads 41822500

- DY Mark
- Robit







#### 1L, 20L

#### Features & Benefits

- Ideal for use when stencilling on both porous and non-porous surfaces
- Highly durable with excellent light fastness
- For use with Stencil Roller RIO and Ink Pad 350 (See page 25)

#### Stencil Roller Ink RIO200

RIO200 Black	1L	13020101
RIO200 Red	1L	13020102
RIO200 Blue	1L	13020103
RIO200 Green	1L	13020104
RIO200 Black	20L	13022001
RIO200 Red	20L	13022002
RIO200 Blue	20L	13022003

# INDUSTRIAL REFILLABLE INK P200



#### 1L

#### Features & Benefits

- · Permanent ink
- Ideal for use on porous and non-porous surfaces
- · For refillable marking pens

#### Industrial Refillable Ink P200

P.	200 Ink Black	1L	10120101
P.	200 Ink Red	1L	10120102
P.	200 Ink Blue	1L	10120103

## TIMBER BRANDER INK R600



#### 1L, 20L

#### Features & Benefits

- Dye-based, general purpose ink designed for marking porous surfaces such as timber and cardboard
- UV resistant
- Suitable for use with Timber Branders such as the DM100, (see page 25)

#### Timber Brander Ink R600

_			
	R600 Black	1L	13060101
	R600 Red	1L	13060102
	R600 Green	1L	13060104
	R600 Black	20L	13062001
	R600 Red	20L	13062002



# The state of the s

#### 10L, 20L

#### Feature & Benefits

- · Used for coding stress-graded timber
- · Fade resistant formula
- Suitable for use with automatic stress-grading machines and green chain branders

#### Stress Grading Ink WB800

WB800 Black	10L	14081001
WB800 Red	10L	14081002
WB800 Green	10L	14081004
WB800 Black	20L	14082001
WB800 Red	20L	14082002
WB800 Green	20L	14082004
WB800 Violet	20L	14082008
WB800 Grey	20L	14082013

## STRESS GRADING INK WB900



#### 10L, 20L

#### Feature & Benefits

- · Used for coding stress-graded timber
- · Fade resistant, concentrated formula
- Suitable for use with automatic stress-grading machines and green chain branders

Strace	Grading	Ink W	ROOM

WB900 Red	10L	14091002
WB900 Violet	10L	14091008
WB900 Blue	20L	14092003

- DY Mark
- Robit







#### 1L, 20L

#### Features & Benefits

- · T400 Ink will mark on any surface, penetrating grease, oil and rust
- · Opaque, waterproof and fade resistant ink
- · Extremely durable in all environmental conditions

#### Ballmarker Refill Ink T400

T400 Black	1L	11010101
T400 Red	1L	11010102
T400 Blue	1L	11010103
T400 Green	1L	11010104
T400 Yellow	1L	11010105
T400 White	1L	11010111
T400 Black	20L	11012001
T400 Blue	20L	11012003
T400 Yellow	20L	11012005
T400 White	20L	11012011

## BALLMARKER REFILL INK PB80



#### Features & Benefits

- · Specially formulated to be removable by the pickling process (ensuring no bleed through during the galvanising process)
- · Opaque, waterproof and fade resistant ink

#### Ballmarker Refill Ink PB80



## ENGINEERS LAYOUT INK (LOS)



## 1L | Qty 10

#### Feature & Benefits

- · Ideal for marking on hard surfaces such as metal and glass
- · The ideal product for tool and die makers, machinists, pattern makers, sheet metal workers and maintenance mechanics

#### **Engineers Layout Ink**

Engineers Layout Ink Red 1L 24010102 Engineers Layout Ink Blue 1L 24010103



#### Four-part visible "Crack Detection" inspection process

#### Features & Benefits

#### Flawchek "Crack Detection" System Kit

## Flawchek "Crack Detection" System



270g	19013501
350g	19013502
350g	19013503
350g	19013504
	350g 350g

#### Flawchek "Crack Detection" System Kit

Flawchek 4-part Inspection Kit Box 19013599

## RECOMMENDED DIRECTIONS FOR USE

#### Step 1 - Preclean (Grey) It is essential to ensure that the part/area to be tested is clean. dry and free from all surfaces

contamination (e.g. grease, oil, rust and paint). Surface contaminants can cover a flaw, inhibiting the entrance of the dye. Spray the area to be inspected and wipe thoroughly with cloth. Allow clean surface to dry.

# The Flawchek system is a method of non-destructive

#### Step 2 - Penetrant (Red) Spray Penetrant Dye over the

area that is to be inspected. Allow penetrant to dwell for 10 minutes. Dwell time should be extended in extremely cold

#### Step 3 - Remover (Blue) Allow excess Penetrant to drain.

Wipe over inspected surface with a dry cloth. Then spray before using Developer.

Spray a light coat of the Developer over the area to be inspected, avoiding a heavy Remover on another cloth and film. Leave Developer to dry and wipe surface to remove excess inspect parts for flaws after 2 - 3 Penetrant. Allow surface to dry minutes. If very fine flaws are suspected, the parts should be re-inspected after 20 minutes

- **DY Mark**
- Robit







#### 20L

#### Features & Benefits

- Low VOC
- · Ideal for identifying different grades of metal ore content prior to blasting
- · Water-based formula that provides "bright" highly visible marks
- · Non-permanent marks that will last up to 1 week outdoors
- · Suitable for use in knapsack sprayers and with the airless spray method

#### **Rock Coding Ink**

20L	32402002
20L	32402003
20L	32402004
20L	32402008
20L	32402011
	20L 20L 20L

#### Rock Coding Ink (Fluoro)

	Rock Coding Ink Fluoro Blue	20L	32402023
	Rock Coding Ink Fluoro Yellow	20L	32402025
	Rock Coding Ink Fluoro Orange	20L	32402026
ĺ	Rock Coding Ink Fluoro Pink	20L	32402029

# SPRAY MARKER DYE



#### 500ml, 1L, 5L, 20L

#### Features & Benefits

- · Premium, highly visible dye
- · Stains target crops and plants allowing easy identification of sprayed areas
- · Designed to be mixed with other chemical spray solutions (herbicides
- Prevents over-spraying and minimises the wastage of costly chemicals
- Colour fades in 3 to 5 days in sunlight and can be used in hand or knapsack sprayers, high volume sprayers or boom sprays

#### **Spray Marker Dye**

Spray Marker Dye Red	500ml	18005002
Spray Marker Dye Red	1L	18000102
Spray Marker Dye Red	5L	18000502
Spray Marker Dye Red	20L	18002002

# A Stencilling CAR PARK STENCIL KIT

















#### Features & Benefits

- · Ideal for marking out applications in service areas, car parks, hospitals, warehouses, shopping centres and recreation areas
- · Long-lasting and reusable stencils in heavy duty polypropylene material
- · Apply stencil using Line Marking Paint and Line Master removable handle or by rolling or spraying (See pages 10 & 37)
- 11 piece kit

#### Car Park Stencil Kit



# POLY SAFETY STENCILS





















- Long lasting and hardwearing poly stencils with background (445mm x 445mm)
- Suitable for use with Dy-Mark Spray Ink, Line Marking Paint and Stencil Applicators (See pages 8, 10 & 24)

## Safety Stencils

Stencil No Smoking	13980102
Stencil Forklift Traffic Area	13980103
Stencil Watch Out For Forklifts	13980104
Stencil Up Arrow	13980105
Stencil Exit Arrow	13980106
Stencil Ear Protection Area	13980107
Stencil Stop Sign	13980108
Stencil Pedestrian Traffic Only	13980109
Stencil Slippery When Wet	13980110
Stencil Watch Your Step	13980111
Stencil Eve Protection Area	13980112



and Stencil Applicators are designed to be used with our Safety Stencils.







- **DY Mark**
- Robit





#### Features & Benefits

- · Easy to clean and re-usable solvent resistant zinc material
- · Available in A-Z and 0-9



#### Zinc Stencil Sets (A-Z)

Zinc Stencil A-2	Z 50mm	13810150
Zinc Stencil A-2	Z 75mm	13810175
Zinc Stencil A-2	Z 100mm	13811100
Zinc Stencil A-2	Z 125mm	13811125
Zinc Stencil A-2	Z 150mm	13811150
Zinc Stencil A-2	2 175mm	13811175

#### Zinc Stencil Sets (0-9)

Zinc St	tencil 0-9	12.5mm	13800112
Zinc St	tencil 0-9	25mm	13800125
Zinc St	tencil 0-9	38mm	13800138
Zinc St	tencil 0-9	50mm	13800150
Zinc St	tencil 0-9	64mm	13800164
Zinc St	tencil 0-9	75mm	13800175
Zinc St	tencil 0-9	100mm	13801100
Zinc St	tencil 0-9	150mm	13801150
Zinc St	tencil 0-9	175mm	13801175
Zinc St	tencil 0-9	200mm	13801200

# BRASS INTERLOCKING STENCILS



#### Features & Benefits

- · Convenient, heavy-duty interlocking stencils
- · Ideal for jobs where wording changes frequently
- Available in A Z and 0 9

В	rass Interlocking Stencil Sets	(A-Z)
	Interlocking Stencil A–Z 25mm	13711025
	Interlocking Stencil A–Z 50mm	13711050
	Interlocking Stencil A–Z 75mm	13711075
	Interlocking Stencil A–Z 100mm	13711100
	Interlocking Stencil A–Z 125mm	13711125
	Interlocking Stencil A-Z 150mm	13711150

#### Brass Interlocking Stencil Sets (0-9)

Interlocking Stencil 0-9	25mm	13700025
Interlocking Stencil 0-9	50mm	13700050
Interlocking Stencil 0-9	75mm	13700075
Interlocking Stencil 0-9	100mm	13701100
Interlocking Stencil 0-9	125mm	13701125
Interlocking Stencil 0-9	150mm	13701150





- · Economical, flexible, portable and convenient method of applying stencils to any surface
- Features central ink feed and disposable ink cartridge handle
- · Use with Stencil Roller OS Cartridges

#### Stencil Roller OS

Stencil Roller OS 75mm Starter Pack (includes 1 cartridge) 15010175 Stencil Roller OS 75mm Kit (includes 8 cartridges)

· The Ink saturation is controlled

by a valve in the assembly

· Simply attach a new cartridge

when you run out of ink

## STENCIL ROLLER OS TWIN PACK



#### Features & Benefits

- · Replacement durable neoprene roller
- · Use with Stencil Roller OS

#### Stencil Roller OS Twin Pack

Repl. Roller 75mm OS Twin Pack 15010002

# STENCIL ROLLER OS CARTRIDGES



#### Features & Benefits

- Highly visible colours for porous & non-porous surfaces
- Use on drums, timber, plastic pallets, steel, glass, concrete and cardboard boxes
- · Apply with the Stencil Roller OS

#### Stencil Roller OS Cartridges

- Stencil Roller Cartridges OS Black PK 8 15010101 Stencil Roller Cartridges OS Red PK 8 15010102 Stencil Roller Cartridges OS Blue PK 8 15010103 Stencil Roller Cartridges OS White PK 8 15010111
- · Convenient no mess refill

- **DY Mark**
- Robit







#### **Industrial Marker D10**



Reversible Tip | Qty 12

#### Features & Benefits

- · Permanent ink marker suitable for surfaces that need an indelible mark
- · Fast dry, smear-resistant ink
- · Ideal for mining, manufacturing and metal fabrication industries





# TIMBER BRANDER DM100



#### Features & Benefits

(See page 17)

- Designed to mark timber grade, company logo and mill number along lengths and across packs of timber
- · Prints your message 100mm wide with repeats every 155mm
- · Made from cast aluminium for extra durability and strength
- Use with Timber Brander Ink R600 (See page 17)

#### Timber Brander DM100

Timber Brander DM100	14200000
Replacement Felt DM100	14200001

#### **Timber Brander Drum**

Himber	Brander Drum	142001

Please call for information on custom stereos

## INDUSTRIAL REFILLABLE BALLMARKER



#### Features & Benefits

- · Permanent and fade resistant marks on surfaces including steel, timber and rubber
- · Ink feed controlled by a flexible "squeeze flow" plastic bottle
- · Hardened tips ensure economical ink usage
- · Bottle (supplied empty) and tip sold
- · Use with the Dy-Mark T400 or PB80 Ballmarker Refill Ink (See page 19)

### **Industrial Refillable Ballmarker**

Ballmarker 4mm Tip	11040412
Ballmarker 6mm Tip	11040610
Ballmarker Bottle	11090100

- **DY Mark**
- Robit







Permanent Ink Qty 12

#### Features & Benefits

- Acrylic bullet tip with medium point
- · Quick drying
- Waterproof marks



## Ink Marker i90



#### Features & Benefits

- Acrylic chisel tip Quick drying Waterproof marks
- i90 Black 12141201 i90 Red 12141202 Mark Width

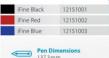


#### Ink Marker iFine



#### Features & Benefits

- Marks on most difficult surfaces Quick drying, permanent and
- hard wearing on most surfaces · Fade and water resistant









#### Paint Marker P10



#### Features & Benefits

- · High performance paint marker
- · Bold, easy to read marks
- · Xylene-free, fast dry formula

P10 Yellow	12071005
P10 White	12071011
HEAVY D REVERSIBL	

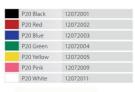
10cc fast-drying,

## Paint Marker P20



#### Features & Benefits

- · High performance paint marker
- · Bold, easy to read marks
- · Xylene-free, fast dry formula



## AIRTIGHT CAP

## Pen Dimension. 135mm x 16mm



13cc fast-drying, Xylene-free paint

- DY Mark
- Robit







#### 70, 90, 100 & 400XF | Qty 6, 12 Features & Benefits

Artline® 70 - Permanent marker with bullet nib

Artline\* 90 - Permanent marker with medium chisel nib Artline\* 100 - Permanent marker with large chisel nib

Artline\* 400XF - Xylene-free permanent paint marker with medium bullet nib

Artline® Marker 70	Qty		Artline® Marker 90	Qty	
70 Black	12	12017001	90 Black	12	12019001
70 Red	12	12017002			
70 Blue	12	12017003			
Artline® Marker 100	Qty		Artline® Marker 400XF	Qty	
100 Black	6	12011001	400XF Black	12	12014001
			400XF Red	12	12014002
			400XF Blue	12	12014003
			400XF Green	12	12014004
			400XF Yellow	12	12014005

## **IDEAL MARKER**



## Qty 12

#### Features & Benefits

- · Valve-action marker, with dye-based
- · Fitted with heavy duty bullet shaped

#### Ideal Marker

Ideal Marker Black 30121201 Ideal Marker (Accessories)

400XF White 12 12014011

Replacement Tips

Ideal Marker Tips





## Qty 12

#### Features & Benefits

- · Heavy-duty industrial marker
- · Marks on steel, glass, wood, plastic, paper and leather
- · Low toxicity ink, replacement tips available

#### Maruzen Marker

Maruzen Marker No. 4 Black	12704001
Maruzen Marker No. 4 Red	12704002
Maruzen Marker No. 4 Blue	12704003

## Maruzen Marker (Accessories)

Maruzen Marker	Tips 1270400

# MARK-TEX TEXPEN®



#### Qty 12

#### Features & Benefits

- · Fine line ball point marker (3mm) with valve pump action
- Bright colour range is suitable for marking all surfaces

#### Mark-Tex Texpen®

60101
60102
60105
60111

# TRADES-MARKER®



#### Qty 6

#### Features & Benefits

- · Convenient, retractable grease pencil
- · Suitable for use on plastic, glass, wood, metal, china, cardboard and paper
- · Weather resistant marks that will not
- · No sharpening needed

#### Trades-Marker®

Trades-Marker* W	hite Refills	1009604
Trades-Marker* Ye	llow Refills	1009604
Trades-Marker* Bl	ack Refills	1009604
Trades-Marker® Re	ed Refills	1009604
Trades-Marker* Or	range Refills	1009600
Trades-Marker* As	sorted Colours	1009600

- **DY Mark**
- Robit







#### Qty 12

#### Features & Benefits

- · Wax crayons suitable for marking all surfaces
- Provides sensor recognisable marks, making them ideal for use with automatic saws and dockers

#### Leviathan® Industrial Crayons

	Leviathan* Industrial Black	12345601
	Leviathan® Industrial Red	12345602
	Leviathan® Industrial Blue	12345603
ī	Leviathan® Industrial Yellow	12345605
	Leviathan* Industrial White	12345611
	Leviathan* Industrial FI/Red	12345622
	Leviathan* Industrial FI/Orange	12345626

## LEVIATHAN® LUMBER CRAYONS



#### Qty 12

#### Features & Benefits

- · Ideal for marking cartons, timber and tyres
- Economical use
- · Suitable for civil works, engineering and construction applications

#### Leviathan® No.3 Lumber Crayons

12020301
12020302
12020303
12020304
12020305
12020311
12020326



## Markal® Paintstik® B Qty 12

#### Features & Benefits

- · Weather and UV-resistant
- Ideal for layout, colour coding, fabrication and identification
- Marking range: -46°C to 66°C

#### Markal® Paintstik® B

Markal* Paintstik* B Black	34011201
Markal* Paintstik* B Red	34011202
Markal* Paintstik* B Blue	34011203
Markal® Paintstik® B Yellow	34011205
Markal* Paintstik* B Orange	34011206
Markal* Paintstik* B White	34011211

## Markal® Paintstik® B-L Qty 12

#### Features & Benefits

- Designed for fabricating structural steel or layout work where the marks are required to bleed through a primer coat covering the marks
- Marking range: -46°C to 66°C

#### Markal® Paintstik® B-L

Markal* Paintstik* B-L Blue	34061203

## Markal® Paintstik® H Qty 144

#### Features & Benefits

- Bright colour range for higher visibility, ideal for marking hot coils, billets, slabs, bars and ingots
- Long-lasting, weather and fade resistant and marks will not run, char, discolour, peel or crack
- Marking range: 107°C to 593°C

#### Markal® Paintstik® H

Markal* Paintstik* H Red	34024402
Markal* Paintstik* H Blue	34024403
Markal* Paintstik* H Yellow	34024405
Markal* Paintstik* H White	34024411

## Markal® Paintstik® K Qty 12

#### Features & Benefits

- Marks on extremely hot steel and marks will not run, char, discolour, peel or crack
- Ideal for marking on iron and steel castings, ingots, forgings, blooms, billets and high-temperature metal alloys
- Marking range: 982°C to 1204°C

#### Markal® Paintstik® K

Markal® Paintstik® K White 34081211

## Markal® Paintstik® P Qty 12

#### Features & Benefits

- Designed for marking steel prior to the galvanising process
- Marks are completely removed in the pickling bath and will not interfere with the galvanising process
- Marking range: -46°C to 66°C



#### Markal® Paintstik® P

Markal® Paintstik® P White 34061211

- DY Mark
- Robit







#### Qty 50, 100

#### Features & Benefits

- · Ideal for industrial grade applications
- · Economical and semi-permanent marking
- · Quick and easy to layout jobs

E	ngineering Chalk	Qty	
	Engineering Chalk White 80×10×10	50	12051111
	Engineering Chalk White	100	12051112

# LEVIATHAN WHITE BLOCK CHALK



## Qty 144

#### Features & Benefits

- Ideal for Industrial grade applications
- Quick and easy for layout jobs
- Easy to remove

#### Leviathan White Block Chalk

White Chalk Block 25mm x 70mm 12054411

# MARKERS & CRAYONS REFERENCE GUIDE

		Features & Benefits	Refillable	Replacement Nibs	Permanent	Liquid Paint (Permanent)	Solid Paint	Ink	Xylene Free	Removed in galvanising process	Hot surface marking	Surfaces	Metal	Wood	Damp Wood	Glass & Ceramics	Plastics	Rubber	Concrete & Stone	Paper	Cardboard	Waxed Paper / Cardboard
	Mark-Tex Texpen*					٠							٠	٠		•	٠	٠		٠	٠	•
Specialty	Maruzen Marker			*	٠								*							*	٠	
Spec	Ballmarker T400		•	٠				٠					٠	٠	٠		٠	•	٠	•	٠	
	Ballmarker PB80		٠	٠				٠					**		•			(*)			(*)	
	Trades-Marker*		•						•	٠				٠		•	•	•		٠	٠	
•	B Paintstik*						٠							•	•	٠	٠	٠	٠	٠	٠	٠
Markal*	B-L Paintstik*						٠						٠			٠			•		٠	
Σ	H Paintstik*						٠				٠											
	K Paintstik*						٠				٠											
	P Paintstik*																					
kers	Ink Marker i70				•			٠	*				•	٠		٠	•	٠		٠	*	
Mar	Ink Marker i90				•				٠								•		٠		٠	•
ıstria	Ink Marker iFine				•			•	•				٠	•		٠	٠	٠	•	٠	٠	-
Dy-Mark® Industrial Markers	Dy-Mark D10			٠				٠						1.0				( <b>*</b> .)				•
Mark	Dy-Mark P20			1					٠					*		•	•	•	•	٠		*
-ya	Dy-Mark P10					٠				٠			•	•			•	٠	•	•	•	-

- DY Mark
- Robit







- DY Mark
- Robit







- DY Mark
- Robit



# APPLICATION GUIDE



Zinc Guard metal protection range has been specially designed to provide superior coverage and protection on all metal surfaces. This comprehensive range offers a wide selection of industrial grade metal coatings featuring advanced formula to provide a tough barrier against corrosion.



Product	Size	Surface Type & Condition			Finish & Colour	
		New Steel	Rusted Steel	Previously Painted Old Surfaces	Galvanised Iron, Stainless Steel, ZINCALUME®, Aluminium, Copper & Brass	
Zinc Guard™ Rust Converter	350g		Convert & Seal			Black
Zinc Guard <sup>™</sup> Cold Galvanising Coating	400g, 500ml, 1L, 4L	Prime & Protect				Matt Grey
Zinc Guard™ Primers (White and Grey)	350g	Prime	Prime			Matt White and Grey
Zinc Guard <sup>™</sup> Etch Primer	325g	Prime		Prime		Matt Grey
Zinc Guard™ Silver Zinc/Black Zinc	400g	Prime & Top Coat*			Paint with Top Coat*	Metallic Silver/Satin Black
Zinc Guard™ Silver Bright	350g	Paint with Top Coat*	Paint with Top Coat*	Paint with Top Coat*	Paint with Top Coat*	Bright Silver
Zinc Guard** Epoxy Enamel	3259	Paint with Top Coat*	Paint with Top Coat*	Paint with Top Coat*	Paint with Top Coat*	Refer to colour chart for extensive colour range
Zinc Guard** Quick Dry Enamel	325g	Paint with Top Coat*	Paint with Top Coat*	Paint with Top Coat*	Paint with Top Coat*	Refer to colour chart for extensive colour range

Convert & Seal	Converts rust into a tough barrier against further corrosion.
Prime & Protect	Protect surfaces from rust with a zinc rich anti-corrosive primer.
Prime	Use appropriate primer for each specific application to ensure superior protection & adhesion.
Prime & Top Coat	Dual action primer & top coat in a one-step application.
Paint with Top Coat	& range of paints that provide specific top-posting solutions

<sup>\*</sup>For superior protection and adhesion, use appropriate Primers.





#### 400g | Qty 12 500mL, 1L, 4L | Qty 1

#### Features & Benefits

- A zinc rich, heavy duty corrosion inhibitive primer
- Suitable for use on steel, wrought iron and galvanised iron
- · Contains 91% zinc in dry film

Zinc Guard Cold Galvanising Coating (Horizontal Spray)

Cold Galvanising Coating 230732006

## Zinc Guard Cold Galvanising Coating

	Cold Galvanising Coating	500ml	230731050
	Cold Galvanising Coating	1L	230731100
- 11	Cold Galvanising Coating	41	230731400



Steel, wrought iron & galvanised iron



#### Aerosol Spray

Approximately 2 sqm per aerosol can (depending on the surface)

#### Brush On

Approximately 6-8 sqm per litre



Touch dry in 20 minutes.
Recoat after 3-4 hours.
Dry to handle (hard dry) in 16-24



Ideal Application Temperature Between 10°C and 35°C



Drying times will be slower in cold and humid conditions, in the absence of ventilation or where heavy film build is applied.

## ZINC GUARD SILVER BRIGHT



#### 350g | Qty 12

#### Features & Benefits

- Anti-corrosive silver paint designed to match the bright finish of hot dip galvanising
- Provides a tough and durable finish to steel and iron
- Suitable for use as a top coat over Dy-Mark Zinc Guard Cold Galvanising Coating

#### Zinc Guard™ Silver Bright (Horizontal Spray)

Silver Bright 230732007



Suitable Surfaces Steel, iron & non-ferrous metals with appropriate primer



Approximately 2 sqm per aerosol can (depending on the surface)



Drying Time Touch dry in 15–20 minutes.



Ideal Application Temperature Between 10°C and 35°C

- DY Mark
- Robit







#### 400g | Qty 12

#### Features & Benefits

- · Fast drying, 2 in 1 primer and top coat
- · Provides excellent adhesion and corrosion resistance to metal surfaces

#### Zinc Guard Silver Zinc (Horizontal Spray)

Silver Zinc 230732008



Ideally used for galvanised surfaces including sheeting products and roofing sheets, clean mild steel and welded areas, neatly prepared primed surfaces, etc.



Steel, wrought iron, galvanised iron & non-ferrous metals such as: aluminium, alloys, stainless steel and ZINCALUME\* with appropriate primer



Approximately 2 sgm per aerosol can (depending on the surface)



Drying Time Touch dry in 20 minutes. Dry to handle (hard dry) in 16–24



Ideal Application Temperature Between 10°C and 35°C





#### 350g | Qty 12

#### Features & Benefits

- · Fast dry primer designed to provide an ideal base for top coats on steel and iron
- Corrosion barrier
- · High opacity

#### Zinc Guard Primers (Horizontal Spray)

White Primer	230732003
Grey Primer	230732004



Suitable Surfaces Steel & Iron



Coverage Approximately 2 sqm per aerosol can (depending on the surface)



Drying Time Touch dry 15-20 minutes.



Ideal Application Temperature Between 10°C and 35°C

## ZINC GUARD BLACK ZINC



#### 400g | Qty 12

#### Features & Benefits

- · Fast drying, 2 in 1 primer and top coat
- · Provides excellent adhesion and corrosion resistance to metal surfaces

#### Zinc Guard Black Zinc (Horizontal Spray)

Black Zinc

230732009



Suitable Surfaces Steel, wrought iron, galvanised iron & non-ferrous metals such steel and ZINCALUME\* with appropriate primer



Approximately 2 sqm per aerosol can (depending on the surface)



**Drying Time**Touch dry in 20 minutes.
Recoat after 1 hour. Dry to handle (hard dry) in 16-24



Between 10°C and 35°C

## ZINC GUARD ETCH PRIMER



#### 325g | Qty 12

#### Features & Benefits

- · Designed to etch and bond to aluminium, galvanised iron, new steel, ZINCALUME\*, copper and brass
- · Superior adhesion
- · Fast dry

#### Zinc Guard Etch Primer (Horizontal Spray)

Etch Primer 230732001



Aluminium, galvanised iron, new steel, stainless steel, ZINCALUME\*, alloys, copper and brass.



Approximately 2 sqm per aerosol can (depending on the surface)



Drying Time Touch dry in 10 minutes. Recoat after 2 hours.



Between 10°C and 35°C

- **DY Mark**
- Robit









## 350g | Qty 12

#### Features & Benefits

- Converts rust into a tough barrier against further corrosion
- · Easy to use
- · Tannic acid based
- Ideal for use on: rusted gutters, roofs, garden furniture, gates, fencing, trailers, machinery and equipment

#### Zinc Guard Rust Converter

R

Rust Converter

230733501



#### Suitable Surfaces

Rusted steel (ferrous) surfaces. Should only be applied to rusted surfaces. NOT to be used as a rust preventative coating on clean steel. Not recommended for permanent immersion in fresh or salt water. Note: Rust Converter may not prevent further rusting when applied to heavy rust scale.



#### Coverage

Approximately 2 sqm per aerosol can (depending on the surface)



#### **Drying Time**

Touch dry in 20 minutes (25°C). Recoat within 1 hour. Full dry in 24 hours.



Ideal Application Temperature Between 10°C and 30°C



#### 325g | Qty 12

Dy-Mark

EPOXY

#### Features & Benefits

- High build, direct to metal top coat with exceptional gloss levels
- Advanced zinc anti-corrosive formula for industrial use
- Provides a durable, long lasting finish with greater UV resistance
- Suitable for use on all metal surfaces such as: fences, gates, doors, letter boxes, fabricated steel, brackets, trailers, factory equipment and machinery

#### Zinc Guard Epoxy Enamel (Horizontal Spray)

(HOI	izontai spray)			
	Flat Black	Flat	12	23073210
	Flat White	Flat	12	23073211
	Gloss Black	Gloss	12	23073230
	Signal Red R13	Gloss	12	23073230
	Deep Ocean	Gloss	12	23073230
	Cottage Green	Gloss	12	23073230
	Golden Yellow Y14	Gloss	12	23073230
	Classic Cream	Gloss	12	23073230
	Aluminium	Gloss	12	2307323
	Gloss White	Gloss	12	23073231
	Ultramarine B21	Gloss	12	23073231
	Jade G21	Gloss	12	23073231
	Deep Indian Red R64	Gloss	12	23073231
	Orange X15	Gloss	12	23073231



Suitable Surfaces



#### Coverage Approximately 1.9 sqm per aerosol can (depending on surface and colour used)



Drying Time
Touch cry in 6 hours.
Recoat after 16 hours.
Hard dry 16–24 hours.



Ideal Application Temperature Between 10°C and 35°C



- DY Mark
- Robit







#### 325g | Qty 12

#### Features & Benefits

- · Quick drying top coat (touch dry in 10 - 15 minutes)
- · Protect surfaces against rust whilst providing a durable finish
- · Ideal for both interior and exterior projects
- Suitable for use on all metal surfaces such as: fences, gates, doors, letter boxes, fabricated steel, brackets, trailers, factory equipment and machinery



	Flat Black	Flat	12	230932101
	Flat White	Flat	12	230932111
	Satin Black	Satin	12	230932201
	Aluminium	Gloss	12	230932210
	Clear	Gloss	12	230932300
	High Gloss Black	Gloss	12	230932301
	Signal Red R13	Gloss	12	230932302
	Ocean Blue	Gloss	12	230932303
	Brunswick Green	Gloss	12	230932304
	Golden Yellow Y14	Gloss	12	230932305
	Orange X15	Gloss	12	230932306
	Primrose	Gloss	12	230932309
	Silver	Gloss	12	230932310
	High Gloss White	Gloss	12	230932311
	Pewter Grey N63	Gloss	12	230932313
	Black	Hammered	12	230932401
	Blue	Hammered	12	230932403
18	Silver	Hammered	12	230932410
	Charcoal	Hammered	12	230932413



Suitable Surfaces
Pre paintec metal surfaces, steel, wrought iron, galvanised iron and non-ferrous metal such as; aluminium, alloys, ZINCALUME\* and stainless steel with appropriate



Approximately 2 sqm per aerosol can (depending on surface and colour used)



Drying Time Touch dry in 10–15 minutes. Recoat after 1 hour.



**Ideal Application Temperature** Between 10°C and 35°C



## 300g | Qty 6

#### Features & Benefits

- Matches COLORBOND® satin finish
- · Maintenance and repair of fences, gutters, fascia and more
- · Durable formulation for exterior use
- Quick dry



(Horizontal Spray)	
Dune*	12533001
Classic Cream™	12533002
Surfmist*	12533003
Woodland Grey*	12533004
Manor Red*	12533005
Deep Ocean*	12533006
Cottage Green*	12533007
Pale Eucalypt*	12533010
Paperbark*	12533012
Basalt*	12533015
Shale Grey™	12533017
Night Sky*	12533018
Windspray*	12533019
Ironstone*	12533020
Jasper*	12533021
Monument*	12533022



# Suitable Surfaces Pre painted metal surfaces, bare metal surfaces such as mild steel,

galvanisec and zinc coated steel and aluminium after application of suitable primer



## Approximately 2 sqm per can (depending on surface and



Drying Time Touch dry in 15-20 minutes (20°C). Recoat after 1 hr.



Ideal Application Temperature Between 10°C and 35°C



COLORBOND® and ® colour names are registered trademarks and ™ colour names are trademarks of Bluescope Steel Limited.

- **DY Mark**
- Robit







Suitable Surfaces Untreated timber, concrete, primed metal and brick & clay pavers

Tread Rite &



Coverage Yellow – approx. 3–6m<sup>2</sup> Clear & Black – approx. 5–10m<sup>2</sup>



Drying Time
Touch dry 6–8 hours (25°C).
Recoat 24–36 hours
(depending on film thickness).
Walk on in 24–48 hours.

#### TreadRite

Clear	1L	1	23060100
Black	1L	1	23060101
Yellow	1L	1	23060105
Clear	4L	1	23060400
Black	4L	1	23060401
Yellow	4L	1	23060405
Clear	10L	1	23061000
Black	10L	1	23061001
Yellow	10L	1	23061005











## Qty 1

#### Features & Benefits

- · Helps the beginner or expert remove any type of caulk/sealant, even if it has been in place for years
- · No chemicals or mess
- · Re-usable tool

#### Sealant Remover

Sealant Remover 18201201

# SEALANT APPLICATOR TOOL



#### Qty 1

#### Features & Benefits

- · A handy, re-usable tool that helps to avoid sealant contamination
- · Unique design evens out the distribution of sealant/caulking, forcing it into the gap
- · A perfect finish each time
- · Easy to clean
- No mess

## **Sealant Applicator**

Sealant Applicator 18201202



- **DY Mark**
- Robit



# PROTECH<sup>®</sup> CLEANERS & LUBRICANTS MAINTAIN OPTIMUM PERFORMANCE

Protech's range of industrial grade cleaners and lubricants have been specially formulated for those requiring high performance results. After extensive product research and development, Dy-Mark has produced a range of cleaner and lubricants designed a range of 15 products world class cleaners and lubricants. Protech lubricants are ideal for everyday industrial equipment such as: pulleys, conveyors, rusted bolts, tools and chains; while Protech's cleaner range makes tough jobs easier and is suitable for engines, brake parts, machinery and electrical equipment.

Whatever your needs, you can be sure to achieve and maintain optimum performance with Protech.

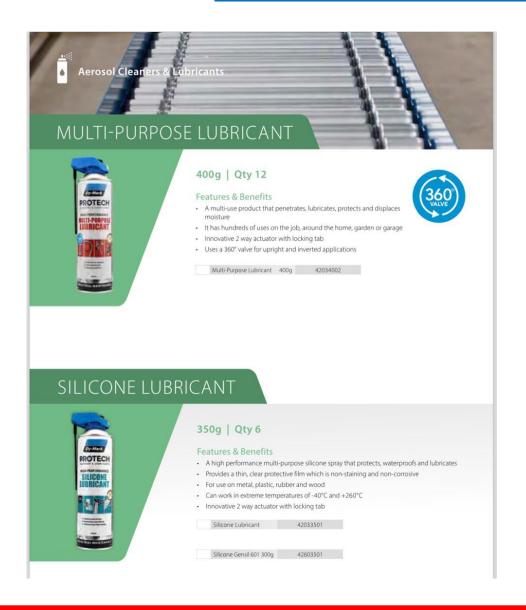






- DY Mark
- Robit







- DY Mark
- Robit







- DY Mark
- Robit







- DY Mark
- Robit

